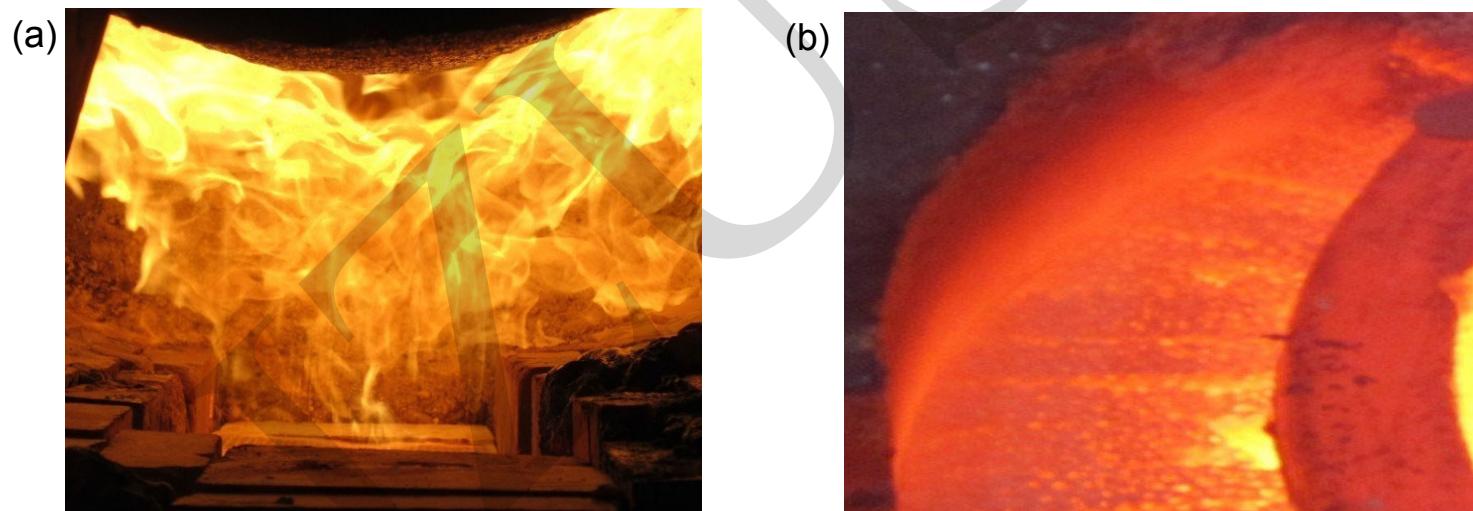


# Development of non-premixed porous inserted regenerative thermal oxidizer

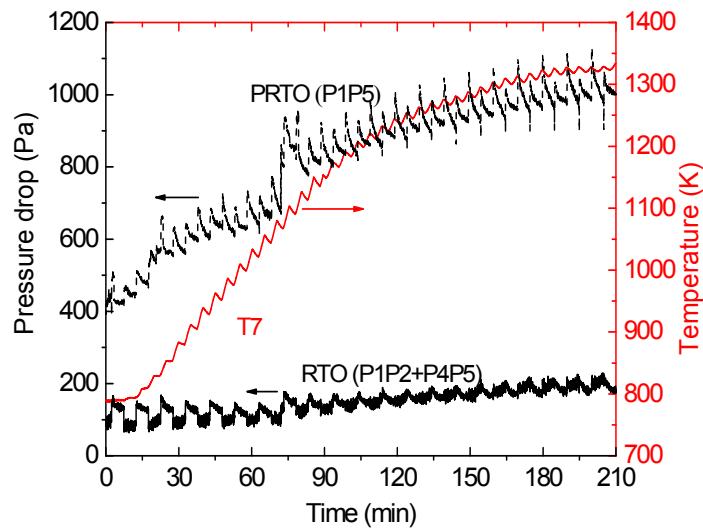
非预混多孔介质蓄热燃烧炉开发

**Citation:** Jun-chun ZHANG, Le-ming CHENG, Cheng-hang ZHENG, Zhong-yang LUO, Ming-jiang NI, 2013. Development of non-premixed porous inserted regenerative thermal oxidizer. *Journal of Zhejiang University-SCIENCE A (Applied Physics & Engineering)*, 14(9):671-678. [doi:10.1631/jzus.A1300198]

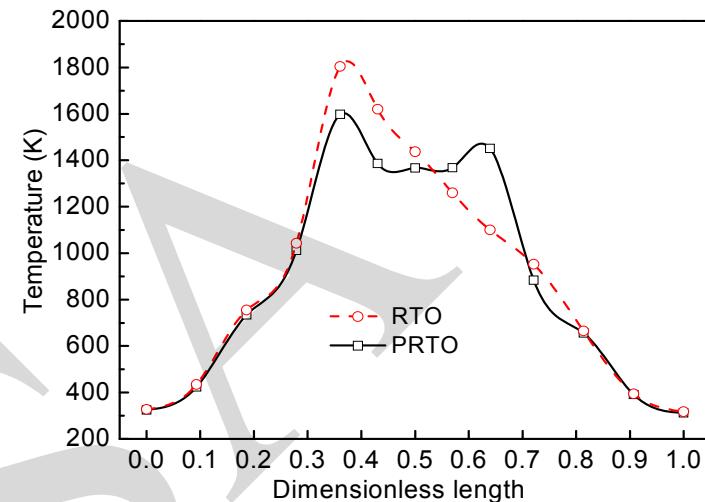
A porous inserted regenerative thermal oxidizer (PRTO) system was developed for a 125 kW industrial copper-melting furnace, due to its advantages of low  $\text{NO}_x$  emissions and high radiant efficiency. Zirconium dioxide ( $\text{ZrO}_2$ ) ceramic foams were placed into the combustion zone of a regenerative thermal oxidizer (RTO).



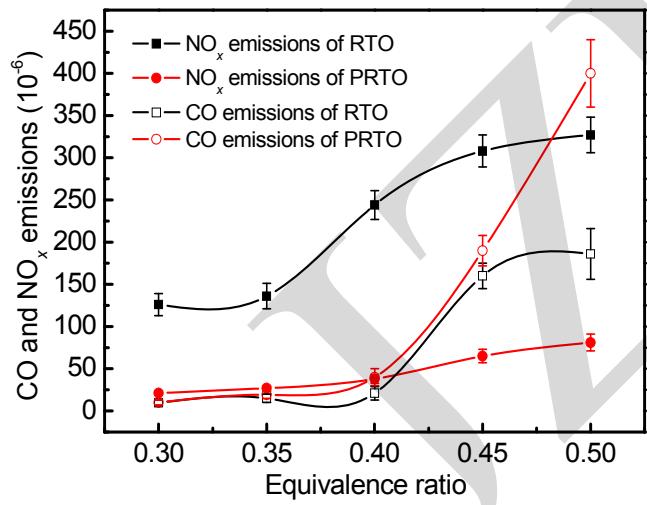
**Fig. 1 Flame images of free flame of Regenerative Thermal Oxidizer (a) and filtration combustion flame of Porous inserted Regenerative Thermal Oxidizer (b)**



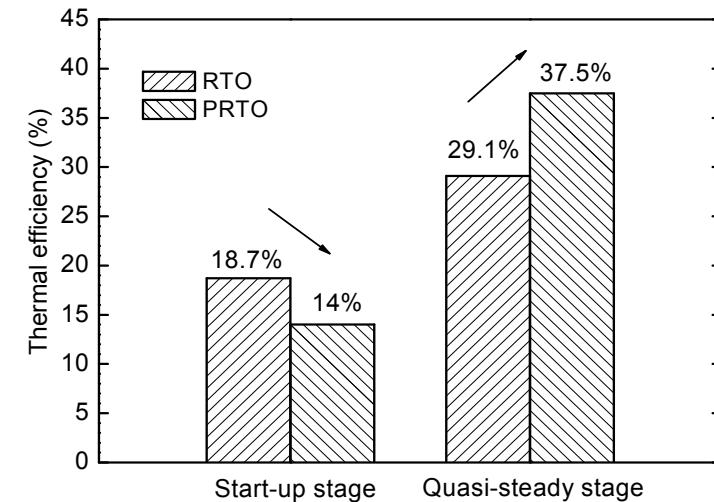
**Fig. 2 Pressure drops during the start-up procedures**



**Fig. 3 Comparison of temperature distribution between the RTO and PRTO**



**Fig. 4 Comparison of CO and NO<sub>x</sub> emissions between the RTO and PRTO systems**



**Fig. 5 Comparison of thermal efficiencies between the RTO and PRTO systems**