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Degradation kinetics and mechanisms of phenol in photo-Fenton process*

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Abstract: Phenol degradation in photochemically enhanced Fenton process was investigated in this work. UV-VIS spectra of phenol degradation showed the difference between photo-Fenton process and UV/H_2O_2 , which is a typical hydroxyl radical process. A possible pathway diagram for phenol degradation in photo-Fenton process was proposed, and a mathematical model for chemical oxygen demand (COD) removal was developed. Operating parameters such as dosage of H_2O_2 and ferrous ions, pH, suitable carrier gas were found to impact the removal of COD significantly. The results and analysis of kinetic parameters calculated from the kinetic model showed that complex degradation of phenol was the main pathway for removal of COD; while hydroxyl radicals acted weakly in the photo-Fenton degradation of phenol.

Key words: Phenol, Photo-Fenton process, Kinetics, Radical oxidation, Complex oxidation **Document code:** A CLC number: TQ150.9; X783

INTRODUCTION

Fenton process has been well studied recently for its prospective applications in unmanageable wastewater treatment (Legrini *et al.*, 1993; Ollis and Al-Ekabi, 1993; Prousek, 1996). The high efficiency of this process is traditionally thought to be due to the generation of hydroxyl radical (HO·), which is of a high oxidation potential ($E^0 = 2.80 \text{ V}$) and can mineralize the organic compounds completely to water and carbon dioxide. In acidic medium, this radical mechanism can be simply described by the following equations (Walling, 1975):

$$Fe^{2+} + H_2O_2 \rightarrow Fe^{3+} + OH^- + HO$$
 (1)

$$Fe^{3+} + H_2O_2 \xrightarrow{H^* \hookrightarrow G_3} Fe - O_2H^{2+} \xrightarrow{G_3} Fe^{2+} + HO_2 \cdot (2)$$

$$Fe^{3+} + HO_2 \rightarrow Fe^{2+} + H^+ + O_2$$
 (3)

The combination of Fenton reaction in UV (Ultraviolet) light, the so-called photo-Fenton reaction, had been shown to enhance the efficiency of the Fenton process. Some researchers also attributed this to the decomposition of the photo-active Fe(OH)²⁺ which lead to the addition of the HO· radicals (Sun and Pignatello, 1993).

$$Fe(OH)^{2+} + hv \rightarrow Fe^{2+} + HO$$
 (4)

However, the free radical mechanism had been questioned at times (Walling and Amarnath, 1982; Kremer, 1985). The alternative mechanisms maintained that complexes and compounds between Fe(III) and H₂O₂ are the actual intermediates in the reaction. Optical absorption measurements during the reaction also proved the presence of these complexes (Kremer and Stein, 1959). Recently, Bossmann's work on advanced oxidation of PVA using

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using photo-Fenton process yielded experimental evidence for the formation of supermolecule from Fe(III)/(II)-PVA and no low molecular weight intermediates were detected during the PVA-degradation. The Fenton-type oxidation of PVA proceeded via a ferrylion (+IV) formed by a two-electron inner-sphere electron transfer reaction within the complex PVA/Fe²⁺ and CO₂ was released directly from the super-macromolecule (Bossmann *et al.*, 1998; 2001; Lei *et al.*, 1998).

Spin-trapping experiments showed that free hydroxyl radicals exist in Fenton or photo-Fenton reactions (Jiang *et al.*, 1993). After study of relevant literature, we consider that hydroxyl radical oxidation and/or some other complex reaction occur in the photo-Fenton process. The problem is that hydroxyl radicals can oxidize simple organic pollutants directly, while refractory ones such as PVA can only be degraded through complex pathway.

The kinetics of pollutant degradation in Fenton or Photo-Fenton process in the hydroxyl radical reaction mechanism had been well established by many researchers (Gallard and Laat, 2000; Andreozzi et al., 2000). However, kinetics studies which include both HO· reaction and complex oxidation in photo-Fenton process, have rarely been reported. This work, with phenol chosen as the model organic compound established the kinetic model, wherein HO· reaction pathway or some other complex pathway are involved in the photo-Fenton process; one way is through the inner-sphere electron transfer where phenol directly oxidized to CO₂ and H₂O; in the other way, phenol is first converted to organic acid under the attack of HO, then oxidized to CO₂ and H₂O. Operating parameters such as H₂O₂ variation, Fe²⁺ variation, initial pH, purge-gas were studied to investigate the validity and feasibility of the proposed model.

EXPERIMENTAL SECTION

Materials

FeSO₄·7H₂O, FeCl₃·6H₂O, H₂O₂, H₂SO₄, NaOH, phenol, 1,10-phenanthroline acetonitrile and acetic acid were all analytical grade, catalase was purchased from Worthington; water was of double-

distilled quality. All other chemicals were ACS grade.

Photoreactor and photodegradation procedure

All photolysis experiments were carried out in a batch reactor. Fig.1 shows the experimental setup consisting of a reservoir (V=1.00 L), a flow-through annular photoreactor (V=0.30 L) equipped with a mercury medium pressure lamp (Philips, GGZ 300) and a quartz filter. The solution was recirculated (250 ml/min) by a pump (Masterflex). The phenol solution was continuously purged (in the reservoir) by O_2 during the entire reaction time. All photolysis experiments were performed for 60 min. The temperature of the solutions was kept at 30 °C.

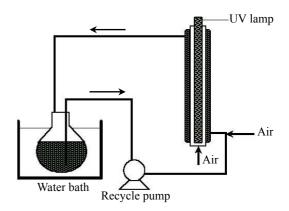


Fig.1 Photochemical batch reactor employed in all irradiation experiments

The total volume of the photolysis solution was 1.00 L. The initial concentration of the phenol solution was 100 mg/L. FeSO₄·7H₂O was added into the phenol solution before H_2O_2 was added. The stoichiometric amount of H_2O_2 (Q_{th}) required for the total oxidation of phenol was calculated by using Eq.(5).

$$C_6H_6O + 14H_2O_2 \rightarrow 6CO_2 + 17H_2O$$
 (5)

$$C_6H_6O + 7O_2 \rightarrow 6CO_2 + 3H_2O$$
 (6)

The pH was adjusted by using proper H_2SO_4 . Oxidation was monitored by measurement of chemical oxygen demand (COD). Residual H_2O_2 was consumed by enzyme catalase to prevent interference with COD analysis.

Analytical methods

UV/VIS (8500 spectrophotometer, Techcomp) was used to measure the UV-VIS spectra of the phenol solutions, while pH was measured by RexpH-analyzer (PHS-25).

COD analysis was carried out by titrimetric method. Analysis of ferrous irons was conducted by using the modified 1,10-phenanthroline colorimetric method at 510 nm.

RESULTS AND DISCUSSIONS

Comparison of UV/VIS-Absorption Spectra during photo-Fenton and UV/H_2O_2 phenol degradation

UV/VIS spectra of the reaction mixture during the UV/H₂O₂ and photo-Fenton degradation of phenol are shown in Fig.2 and Fig.3, respectively. As UV/H₂O₂ process is a typical hydroxyl radical reaction, its spectra change in phenol degradation was investigated for comparison with that of photo-Fenton process. Fig.2 shows that addition of H₂O₂ in phenol solution does not change the spectral character peak of the reaction solution. No complex with high absorbance was formed in this process. Light absorption at phenol's absorption peaks (209 nm, 269 nm) decreases evenly with time. Moreover, a new peak (320 nm, though not very obvious) appears at 10 min in the spectra. These spectra results indicate the degradation of the phenol and the forma-

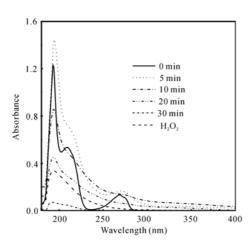


Fig.2 UV-spectra during the UV/H_2O_2 reaction in the presence of phenol

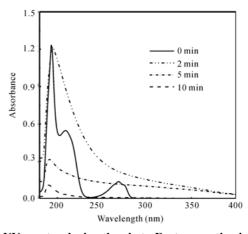
Operational conditions: H₂O₂ Q_{th}, temperature 30 °C, pH 3

tion of intermediates with characterizing absorption at 320 nm. At 20 min, the character peaks (209 nm, 269 nm) of phenol disappears and its absorption at 320 nm also decreases. So all phenol have been oxidized at this time and the formed intermediates are being further oxidized to CO₂ and H₂O.

Fig.3 shows the UV/VIS absorption spectra occurring during photochemically enhanced Fenton degradation of phenol. It is noteworthy that a colloid with high absorption at 200 nm to 400 nm formed at the moment of FeSO₄·7H₂O addition to phenol and H₂O₂ mixture. At the same time phenol's characterizing peaks disappear in the UV/VIS spectra. Fig.4 and Fig.5 show that no complex with high absorbance can be formed between Fe(III)/Fe(II) and phenol under the irradiation. Iron may appear in a new valence state (as Fe(+IV) or Fe(+V)) in the formed complex (colloid). With reaction going on, no new absorption peak could be found in the photo-Fenton process spectra. Some phenol was degraded through the inner electron transfer in photo-Fenton process. This observation is greatly different from the degradation of phenol in UV/H₂O₂ process. Both complex and low molecular weight intermediates should be generated in photo-Fenton degradation of phenol, wherein photolysis of H₂O₂ also occurs.

Kinetic model

The UV/VIS spectra of phenol degradation in



 $\label{eq:continuous} \textbf{Fig.3 UV-spectra during the photo-Fenton reaction in the presence of phenol}$

Operational conditions: $\rm H_2O_2$ $\rm Q_{th}, FeSO_4\cdot 7H_2O$ 207 mg/L, temperature 30 °C, pH 3

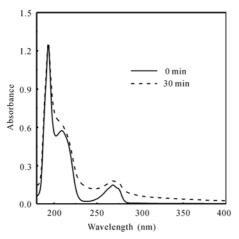


Fig.4 UV-spectra during the photolysis of phenol and ferrous ion solution

Operational conditions: $FeSO_4 \cdot 7H_2O$ 207 mg/L, temperature 30 °C, pH 3

UV/H₂O₂ and of photo-Fenton process shows that phenol degradation can probably proceed through two pathways: complex oxidation and HO· oxidation. Fig.6 may represent the principal pathways of phenol degradation.

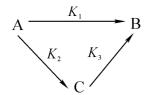


Fig.6 The principal pathways of phenol degradation

In the above reaction pathways (Fig.6), A represents the original organic compound (phenol), B is the organic intermediates such as acetic acid, etc., and C is the final substrates, CO_2 and H_2O . $K_i(i=1, 2, 3)$ is the apparent rate constant (min⁻¹). The pathway from A to C represents the complex reaction; that from A to B to C represents the radical reaction.

If all reactions can be simplified to pseudofirst-order kinetics, the following set of differential equations could be obtained according to the reaction diagram:

$$-\frac{d[A]}{dt} = (K_1 + K_2)[A] \tag{7}$$

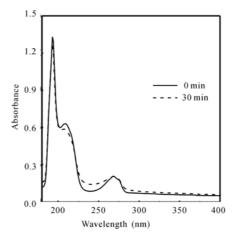


Fig.5 UV-spectra during the photolysis of phenol and ferric ion solution

Operational conditions: FeCl $_3$ ·6H $_2$ O 201 mg/L, temperature 30 °C, pH 3

$$-\frac{d[B]}{dt} = K_3[B] - K_2[A]$$
 (8)

where [A] represents the concentration of the phenol, [B] represents the concentration of the organics except A.

In a homothermal ideal reactor with periodical continuous current, the apparent rate constant K_i can be written as follows:

$$K_1 = k_1^{\ 0} e^{-E_1/RT} \tag{9}$$

$$K_2 = k_2^{\ 0} e^{-E_2/RT} \tag{10}$$

$$K_3 = k_3^{\ 0} e^{-E_3/RT} \tag{11}$$

 K_i is related to reaction parameters such as the dosage of H_2O_2 and ferrous ions, pH, suitable carrier gas, and so on.

The integration constants can be evaluated from the initial conditions:

At time
$$t=0$$
, $[A]=[A]_0$, $[B]=[B]_0=0$

The generalized kinetic model is given by

$$[A] = [A]_0 e^{-(K_1 + K_2)t}$$
 (12)

$$[B] = [B]_0 e^{-K_3 t} + \frac{K_2[A]}{K_1 + K_2 - K_3} [e^{-K_3 t} - e^{-(K_1 + K_2)t}]$$
 (13)

Combining Eq.(12) and Eq.(13) yields:

$$\frac{[A+B]}{[A+B]_0} = \frac{K_2}{K_1 + K_2 - K_3} e^{-K_3 t} + \frac{K_1 - K_3}{K_1 + K_2 - K_3} e^{-(K_1 + K_2)t}$$
(14)

[A+B] represents the concentration of all the organic chemicals and, $[A+B]_0$ is the [A+B] value at reaction time zero. Applying the kinetic equation to the COD data and with

$$\frac{COD}{COD_0} = \frac{[A+B]}{[A+B]_0} \tag{15}$$

The *COD-t* relationship becomes:

$$[COD] = [COD]_0 \left[\frac{K_2}{K_1 + K_2 - K_3} e^{-K_3 t} + \frac{K_1 - K_3}{K_1 + K_2 - K_3} e^{-(K_1 + K_2)t} \right]$$
(16)

This is the equation describing the reduction of COD with reaction time. Moreover, in order to evaluate the proportion of complex reaction to radical reaction, the selectivity α is defined as K_1/K_2 . The total apparent reaction constant for phenol elimination is defined as $K=K_1+K_2$. To explore the feasibility of the model, phenol degradation at different initial concentrations was examined.

Effect of initial phenol concentration

Fig.7 shows the effect of initial concentrations of phenol (60 mg/L, 100 mg/L, 200 mg/L) on the evolution of COD. In this figure, the symbols represent the experimental data, while the lines represent the calculated curves fitted by the model that proposed above. Obviously, the curves of COD degradation fitted very well for three initial phenol concentrations (60 mg/L, 100 mg/L, 200 mg/L). The good agreement between the experimental data and the fitted lines of the equation supports well the proposed degradation model of phenol. Calculated kinetics parameters such as K_i and α are listed in Table 1.

Table 1 shows that when initial phenol concentration increased from 60 mg/L to 100 mg/L, K

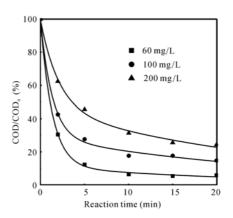


Fig.7 Phenol solution COD degradation at different initial phenol concentration

Operational conditions: H_2O_2 Q_{th} , $FeSO_4 \cdot 7H_2O$ 207 mg/L, temperature 30 °C, pH 3

Table 1 Calculated results at different initial concentration of phenol

[A] ₀ (mg/L)	K_1	<i>K</i> ₂	<i>K</i> ₃	K	α
60	0.6630	0.0800	0.0424	0.7430	4.74
100	0.5365	0.2013	0.0349	0.7378	2.67
200	0.2752	0.2030	0.0350	0.4782	1.36

reduced from 0.7430 to 0.7378. However, when the initial phenol concentration increased to 200 mg/L, constant K sharply reduced to 0.4782. This observation indicates that initial phenol concentration affects the rate of phenol removal insignificantly when it ranged from 60 mg/L to 100 mg/L. The model could be used well to predict degradation of phenol at low concentration.

Effect of initial H2O2 addition

Fig.8 shows the effect of initial addition of H_2O_2 on the COD removal in photo-Fenton degradation of phenol. The reaction constants obtained by nonlinear regression are listed in Table 2. Eq.(16) shows that with sufficiently extended reaction time, the COD approaches zero. That is, given sufficient time, phenol can be completely mineralized to CO_2 and H_2O in photo-Fenton process.

Table 2 shows that when the H_2O_2 addition is $1/4~Q_{th}$, the calculated curve of COD removal deviated from the *X*-axis significantly. This can be explained. The rapid exhaustion of the limited H_2O_2 in the initial reaction period leads to the incomplete

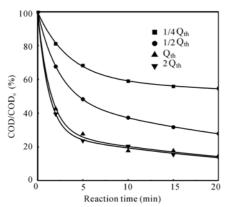


Fig.8 Effect of initial concentration of H_2O_2 on phenol solution COD degradation

Operational conditions: FeSO₄·7H₂O 207 mg/L, temperature 30 °C, pH 3

Table 2 Calculated results at different initial concentration of H₂O₂

H_2O_2	K_1	K_2	K_3	K	α
1/4 Q _{th}	0.1202	0.1696	0.0046	0.2898	0.71
$1/2\;Q_{th}$	0.2355	0.1936	0.0277	0.4291	1.22
Q_{th}	0.5365	0.2013	0.0349	0.7378	2.67
$2\;Q_{th}$	0.6116	0.2188	0.0353	0.8304	2.80

oxidation of phenol. When more initial H_2O_2 was added from 1/2 Q_{th} to 2 Q_{th} , K_1 increased from 0.1202 to 0.6112. However, K_2 kept its value around at 0.2000, from 0.1936 to 0.2188. The increase of H_2O_2 did not lead to a significantly enhanced free radical oxidation of phenol, though better COD removal was achieved with the addition of H_2O_2 . The comparison between K_1 and K_2 shows radical oxidation is not the efficient way for COD removal in photo-Fenton phenol degradation.

Fig.8 shows that when the dosage of $\rm H_2O_2$ addition is 1/4 $\rm Q_{th}$ and 1/2 $\rm Q_{th}$, 36.5% and 73.1% COD removal are achieved respectively, which is far more than the assumed rate 25% (1/4 $\rm Q_{th}$) and 50% (1/2 $\rm Q_{th}$). This phenomenon was mentioned by Weichgrebe and Vogelpohl (1994) and Utset *et al.* (2000). It can be interpreted that dioxgen can serve as the radical acceptor in hydroxyl radical oxidation, so $\rm O_2$ takes part in the degradation of phenol and leads to the additional removal of COD.

When $H_2O_2\left(Q_{th}\right)$ was employed, the experiment results had a plateau region at 85% COD removal

rate. However, this plateau still exists and does not lead to enhanced removal rate of COD when excessively large amount of H_2O_2 (2 Q_{th}) is employed. This observation suggests that beyond the threhold, H_2O_2 concentration is not the limiting factor of the photo-Fenton process. This observation may be related to the low value of K_3 , which leads to the inefficient removal of residual COD (acetic acid, etc.).

Effect of Fe²⁺ addition

Fig.9 shows the effect of $[H_2O_2]/[Fe^{2+}]$ (Q=Q_{th}) on phenol degradation. Parameters calculated are listed in Table 3. Similar to the effect of the amount of H_2O_2 added, with increase of iron(II) concentration K_1 increases greatly while K_2 increases slightly. The initial concentration of iron(II) cannot affect the radical oxidation of phenol significantly.

It also can be seen that the value of K_3 is biggest with lowest iron(II) concentration added. Lower iron(II) will consume less H_2O_2 in the initial reaction period. Thus in the process of organic acid oxidation (the period B to C in Fig.6), the residual H_2O_2 plays an active role. Fig.8 shows no significant difference of COD removal for $[H_2O_2]/[Fe^{2+}]$

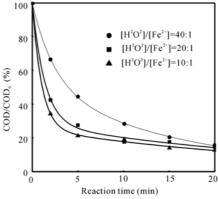


Fig.9 Effect of initial concentration of ferrous ion on phenol solution COD degradation

Operational conditions: H₂O₂ Q_{th}, temperature 30 °C, pH 3

Table 3 Calculated results at different initial concentration of $Fe^{2^{+}} \ \,$

[H ₂ O ₂]/[Fe ²⁺]	K_1	K_2	K_3	K	K_1/K_2
40:1	0.2326	0.1824	0.0606	0.4150	1.28
20:1	0.5365	0.2013	0.0349	0.7378	2.67
10:1	0.7355	0.2387	0.0353	0.9742	3.08

ratio of 20:1 to 10:1, which means $[H_2O_2]/[Fe^{2+}]$ =20:1 is preferred.

Effect of pH

Fig.10 shows the effect of initial pH variation on phenol degradation. Parameters calculated are listed in Table 4.

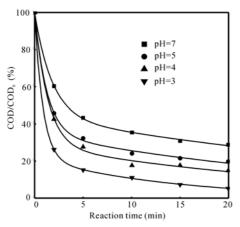


Fig.10 Effect of initial concentration of pH on phenol solution COD degradation

Operational conditions: H_2O_2 Q_{th} , FeSO₄·7 H_2O 207 mg/L, temperature 30 °C

Table 4 Calculated results at different Initial concentration of pH

pН	K_1	K_2	K_3	K	а
3	0.9337	0.2368	0.0701	1.1705	3.94
4	0.5365	0.2013	0.0349	0.7378	2.67
5	0.5280	0.2654	0.0307	0.7934	1.99
7	0.3215	0.2358	0.0221	0.5573	1.36

The COD removal rate maximizes at pH 3.0 and it begins to decrease with increase of pH. At pH 7.0, iron(II) cannot keep its active form; the removal rate of COD in both reaction way will decrease. However, since plenty of H_2O_2 and UV (Ultraviolet) exist in the photo-Fenton process, the removal of COD can still be achieved at pH=7.

Table 4 shows that K_1 and K_3 are biggest at pH 3.0 among the four pH values and the value of α (>1) decreases with the enhancement of pH. This observation indicates that both complex oxidation of phenol and the further oxidation of organic acid are promoted at low pH. Since pH is a primary effect factor on hydroxyl radical reaction, K_2 will be im-

pacted by pH significantly if Fenton reaction is mainly a radical oxidation process. However, K_2 fluctuates slightly with the change of pH and essentially keeps at a constant value of 0.23. Radical oxidation is weak during Fenton removal of the phenol-water COD.

Effect of carrier gas

Fig.11 shows the effect of purge-gas on phenol degradation. Parameters calculated are listed in Table 5. The purge gas employed in the photo-Fenton experiments had significant impact on the COD removal. With the addition of O_2 instead of N_2 , K_1 increases tremendously from 0.1618 to 0.5365. K_1 increases from 0.1618 to 0.3104 when air is introduced. Oxygen effect is demonstrated obviously. However, no significant increase of K_2 values occurred when instead of N2, air and O2 were introduced. The oxygen contained in air is enough for active electron transfer in the HO oxidation of phenol. From Table 5, K_3 with N_2 introduction is very small. This indicates that without O2 added to reaction mixture organic acid cannot be easily further oxidized.

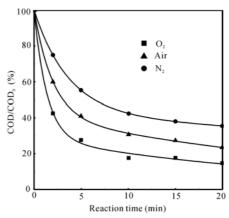


Fig.11 Effect of purge gas on phenol solution COD degradation

Operational conditions: $\rm H_2O_2~Q_{th}, FeSO_4\cdot 7H_2O~207~mg/L, temperature~30~^{\circ}C, pH~3$

Table 5 Calculated results at different purge carrier gas

Carrier gas	K_1	K_2	K_3	K	α
N_2	0.1618	0.1147	0.0099	0.2765	1.41
Air	0.3104	0.1971	0.0280	0.5075	1.57
O_2	0.5365	0.2013	0.0349	0.7378	2.67

CONCLUSION

The degradation of phenol in photo-Fenton process is different from that in UV/H₂O₂ process. Iron complex plays an important role in this advanced oxidation process. The established model for phenol degradation is well supported by the experiment results. Operating parameters such as dosage of H₂O₂, ferrous ion, pH and carrier gas impact the removal of COD significantly. Under the conditions of high initial H₂O₂ and Fe²⁺ addition, low initial pH and dioxygen carrier gas, the calculated model parameters show that phenol is more likely degraded through complex oxidation rather than hydroxyl radical oxidation.

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